

SOUTH PRODUCTION NOTES

Aug 21, 2015
7-3 Shift notes

BASF EMPLOYEES
268 Last Recordable
202 Last Lost Time

Freight Elevator in 31 is temporarily repaired. Please see instructions before using.

#1 MED / AI 3952:

Continue

#1 RC / AI 3952:

Continue. Needed to clean out side door on feed end and under drum (dust/fines discharge).

#2 MED line / Cu 0860:

Batches using Lot 510 bags 16/17 of Cu 3818 on hold until pulva take off bar repaired.

#2 RC/ Cu 0860:

Hold. Calciner was down for trunnion roller repair. Should be finished, will check with maintenance and restart when ready.

#3 MED line /AI 3952 flush then D 0715 next:

Ran two AI 3952 batches Thursday (first dried bag set aside as it was too dry). Still need to run two more through but waiting on ammonia valve repair on liquid weigh tank (work order written). Batches are to be labeled Line 3 batch 1, 2, 3, 4. When all four done, D 0715 will be next. Need MOD and instructions on when to start up, or if any additional cleaning will be needed after running the 3952 batches (Bodmann).

#3 RC / D-1702:

Calciner was reversed on 2nd shift Monday. Still needs to be cleaned.

#4 RC / D-0222 next

Another round of temperature “shocking” has started late on second shift Thursday. There is a ring of material adhered to the drum about 8’ in from the feed end. Will shock calciner to try to break this loose before starting D 0222 feed. Screener needs assembled as well (2 mesh screens ordered). Blow downs verified repaired.

#5 RC / Cu 3818:

Temps down, Maintenance has removed the thermocouple from the calciner, knockers are apparently still installed and need removed....contractors also working on the 4 roto-locks around the calciner.

Items remaining: need thermowell cover plate on end of calciner replaced; replace discharge end vac-u-max filter and wash down discharge end piping; need contractors to finish roto-lock inspection/repairs (verify if done); replace 5A cartridges, open feed end vac-u-max recovery system (roton) and replace filters/clean lines.

Items completed: calciner feed end flushed from 5A DC through calciner.

#6 RC & Dryer / D 1756 down (SLY REPAIRS)

ITEMS VERIFIED:

North pump recirculating, but not sure if flow is adequate.

Trays in sly tank dirty/blocked.

Recirc lines snaked-out by Lucas

ITEMS WORKING ON:

*Fresh air intake control valve – IMC (check status)

*Power wash trays in SLY tank – working on it Fri

*Need to verify suction amount from #6 RC to CTO (isolate all other calciner piping away from CTO, make sure only #6 RC lined up and check suction).

*Check integrity of south recirc pump when lines and tank available.

West Pfaudler / D-0222 done, cleaning

All lines washed pfaudler washed.

Lucas and Page working on prep items Thur, Fri and Sat. Possible Sunday night start up (making solution) then impregnations Monday day shift.

East Pfaudler/ D 1756:

Hold until #6 and sly issues resolved.

6 Tank:

Tank empty

7 Tank:

Cleaned and rinsed

National Dryer / D-0222.

Shirmer blasted belt, need to perform quick rinse and should be done.

PK Blender: 3915 Pill Mix done, Catoxid next

Last two pill mix batches made, will switch to Catoxid next. Verify if dust collector OK.

Need to keep bldg 9 clean as the repack equipment is still set up. Only bring material that you will use in your shift so that it does not clutter the area.

Abbe Blender: D 5206 is next

Tagged out of service until gate is repaired. Will also need to walk through piping and other inspections with Lucas soon, as D 5206 will be coming in a few weeks

Need to install a new HF Pump soon. WOW

Tower 3 / E 474:

On hold until we get line space.

Tower 6 / Cu 0860:

Down due to oiler belt and pump. Maybe down for a while. Confirm with maintenance Friday morning.

North Screener / Cu 0860:

Repairs made. Can run if manpower is available.

Verified that screener is running and will turn off when full.

South Screener / E 474:

Screener changeover completed on second shift. Will be running on midnight shift.

#2662 (west) Pill Machine / AI-3915:

Continue.

#2664 (east) Pill Machine / AI-3915:

Continue.

TK #2 / V 2010:

Done.

TK #4 / 2508 next:

Loading started during second shift. Mill drum dumper currently down (work order submitted). When up again, continue milling

Harrop Kiln / AI 3920:

Loading and Unloading.

Building 27 Belt Filter / 5020:

Continue as we have manpower.

PRODUCTION PRIORITIES:

- 1) West Pfaudler
- 2) South Precip/Dry
- 3) Horne Tabletting
- 4) #6RC/East Pfaudler
- 5) #2 RC North (if feed is available)
- 6) #3 MED/#3RC
- 7) #5 Calciner
- 8) #2 MED/#2 RC
- 9) #4 Tunnel Kiln
- 10) #4 Calciner
- 11) Reduction Towers